

POLY FLEX ENGINE MOUNTS: ASSEMBLY PROCEDURE

(P#5.5F mount shown in this example)

1. Assemble items (1),(2) & (3) into Base(4), secure item(1) with spanner flats provided.
2. Locate core(5) into top of base(4)
3. Locate top steel washer(6) on top of Core(5)
4. After applying three drops of Loctite '243' on threads of stud(7) as shown, wind the stud(7) into the threaded insert(1) until the bottom of the stud(7) is level with the bottom portion of the parallel part of the insert(1).
5. Use the spanner flats on the top of the stud(7) to tighten the bottom lock nut(8) until all travel (pre-compression of the top core) is taken up.

